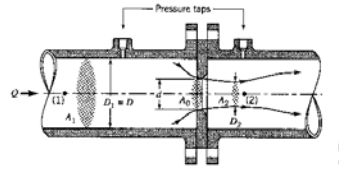


Homework:
8.53, 8.60, 8.68, 8.103, 8.110, 8.112
8.62 (use 4" sch 40 steel pipe)
8.71 (use 1/2" sch 80 steel pipe)
8.82 (use sch 40 steel pipe sizes)

This period
Flow metering devices

Pipe Flow Measurement

An accurate, low cost method of flow measurement in pipes is to restrict the flow area with an orifice plate, nozzle or Venturi.



An Orifice

For ideal flow there would be no energy losses and we could apply the Bernoulli equation between the pipe and the flow restriction.

$$\frac{V_1^2}{2g} + \frac{p_1}{\gamma} + z_1 = \frac{V_2^2}{2g} + \frac{p_2}{\gamma} + z_2$$

Continuity gives the ideal flow,

$$V_1 = V_2 \frac{A_2}{A_1} = V_2 \frac{\pi D_2^2 / 4}{\pi D_1^2 / 4} = V_2 \frac{D_2^2}{D_1^2} = V_2 \beta^2$$

where $\beta = D_2/D_1 = d_{throat}/D_{pipe}$

Substituting into the Bernoulli eq.

$$V_2 = \sqrt{\frac{2 \left[\frac{p_1 - p_2}{\rho} + g(z_1 - z_2) \right]}{(1 - \beta^4)}}$$

Continuity also states

$$Q_{ideal} = V_2 A_2$$

$$Q_{ideal} = A_2 \sqrt{\frac{2 \left[\frac{p_1 - p_2}{\rho} + g(z_1 - z_2) \right]}{(1 - \beta^4)}}$$

For real meters,

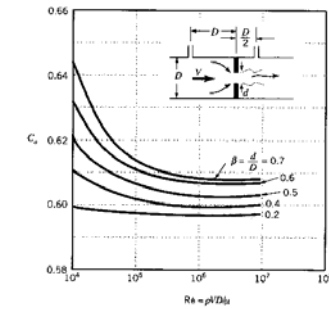
$$Q_{ideal} = C_d A_2 \sqrt{\frac{2 \left[\frac{p_1 - p_2}{\rho} + g(z_1 - z_2) \right]}{(1 - \beta^4)}}$$

Where A_2 is the constriction area of the throat and C_d is a calibration coefficient that is a function of **Re** and β . (Note $A_o, A_n, A_T, C_o, C_m, C_v$ used in the book) For a horizontal placement, $z_1 = z_2$

$$Q = C_d A_2 \sqrt{\frac{2(p_1 - p_2)}{\rho(1 - \beta^4)}}$$

Orifice,

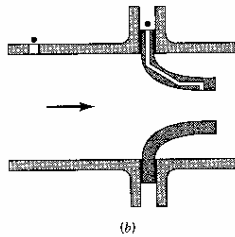
C_d is determined with Figure 8.41



Nozzle,

C_d is a function of Re and $\beta=d/D$ and is plotted on Figure 8.43

$$0.94 < C_d < 0.995$$



Venturi

C_d is determined with Figure 8.45 (lame example) of actual curves.

$$C_d \cong 0.98$$

For Venturi's the Re in the plot is usually calculated at the throat, V_2



FIGURE 8.44 Typical Venturi meter construction.



www.abb.co.uk (2/28/2007)

Example: A horizontal nozzle with water. Find Q .

$$p_1 = 144 \text{ psi} = 1 \text{ lb/ft}^2$$

$$p_2 = 72 \text{ psi} = 1/2 \text{ lb/ft}^2$$

$$D_1 = 12'' = 1 \text{ ft}$$

$$D_2 = 9'' = 0.75 \text{ ft}$$

$$\rho = \gamma/g = 62.4 \text{ lb/ft}^3 / 32.2 \text{ ft/s}^2 = 1.94 \text{ slug}$$

Find Q

$$Q = C_d A_2 \sqrt{\frac{2(p_1 - p_2)}{\rho(1 - \beta^4)}}$$

$$\beta = 0.75 \text{ ft} / 1.0 \text{ ft} = 0.75$$

$$A_2 = \pi(0.75 \text{ ft})^2 / 4 = 0.442 \text{ ft}^2$$

$$Q = C_d 0.442 \sqrt{\frac{2(1 - 0.5)}{1.94(1 - 0.75^4)}}$$

$$Q = 0.534 C_d$$

From Figure 8.43 guess $Re_d = 10^5$
 $C_d = 0.98$;

$$Q = 0.534 * 0.98 = 0.523 \text{ ft}^3/\text{s}$$

Check Re at A_2

$$V = Q/A_2 = 0.523 / (\pi 0.75^2 / 4) = 1.19 \text{ ft/s}$$

$$Re = (1.94 * 1.19 * 1) / 2.34 * 10^{-5}$$

$Re = 9 * 10^4$ Try again, with this value of Re

$$C_d = 0.97; Q = 0.518 \text{ ft}^3/\text{s};$$

$Re = 5 * 10^7$ checks

$$Q = 0.518 \text{ ft}^3/\text{s} = 232 \text{ gal/min}$$

Flow Meters

Know $D_1, D_2, \& p_1 - p_2$; Find Q

1. Calculate $\beta = D_2/D_1$
2. Calculate value for Constant =

Horizontal

$$A_2 \sqrt{\frac{2(p_1 - p_2)}{\rho(1 - \beta^4)}}$$

Vertical

$$A_2 \sqrt{\frac{2 \left[\frac{p_1 - p_2}{\rho} + g(z_1 - z_2) \right]}{(1 - \beta^4)}}$$

3. Estimate value of discharge coefficient C from graph.
(Assume $Re = 10^5$) for first guess and make certain to use the appropriate area (usually A_{pipe} for orifices and nozzles, and A_{throat} for venturiers) for the curve
4. Calculate discharge
 $Q_{(guess)} = C_{d(guess)} * Constant$
5. Calculate Re and check C_d .
6. Repeat with new C_d as needed.

Example: A Vertical Flow Meter

Know $D_1, D_2, & Q$, Find $p_1 - p_2$

From before

$$Q_{ideal} = A_2 \sqrt{\frac{2 \left[\frac{p_1 - p_2}{\rho} + g(z_1 - z_2) \right]}{(1 - \beta^4)}}$$

Note

$$Q_{ideal} = Q/C_d$$

Solve for $p_1 - p_2$

$$p_1 - p_2 = \rho \left[\frac{(1 - \beta^4)}{2} \left(\frac{Q}{C_d A_2} \right)^2 - g(z_1 - z_2) \right]$$

Flow Meters

Know $D_1, D_2, & Q$, Find $p_1 - p_2$

1. Calculate $\beta = D_2/D_1$
2. Calculate Re get C_d from graph.

3. Calculate either,
Horizontal meter

$$p_1 - p_2 = \frac{\rho(1 - \beta^4)}{2} \left(\frac{Q}{C_d A_2} \right)^2$$

Vertical meter

$$p_1 - p_2 = \rho \left[\frac{(1 - \beta^4)}{2} \left(\frac{Q}{C_d A_2} \right)^2 - g(z_1 - z_2) \right]$$